

640025

PO White Sealer 0025

White Polyester sealer

**FEATURES**

Properties:	Good extensibility	Not sagging and soft sanding	
Recommended use:	MDF		
Application method:	Spray gun	Airmix system	
Recommended Hardeners:	5% 680001 PO Accelerator	+ 5% 690012 PO Catalyst	
Recommended solvents:	540470 - 540471	540402; 500060	

**AVAILABLE GLOSSES**


**TYPICAL DATA (25 °C)**

Supply Viscosity, Din 6 (s)	100 - 140	VOC content (%w)	28,99
Mix Viscosity, DIN4 (s)	25 - 35 s	Solid content (%)	70 - 75
Density (Kg /L)	1.420 - 1.460		
Pot life	80 - 120 min		

**GENERAL FEATURES**

Preparation			
Dust -free drying of 120 g/m <sup>2</sup>	25 min		
Touch-free drying of 120 g/m <sup>2</sup>	50 min		
Stackable	After 24 h		
Application viscosity, DIN4 (s){	25 - 35 s		
Recommended Weight (g/m <sup>2</sup> )	150 - 250		

**SUBSTRATE PREPARATION**

Apply over MDF. It is necessary to sand with 180-220 grit paper and make sure that the substrate is completely clean of dust and free of any contaminant (silicone, grease, remains of varnish.. )

**APPLICATION ADVICES**

The type and quantity of solvent recommended are a guide, it depends on the application system and the environmental conditions. Generally thin with 540470 Solvent 470 Cleaning or 40471 Solvent 471 Cleaning.

	% Thinner	Nozzles	Air Pressure ( bar)	Varnish Pressure ( bar)
Spray gun	20 - 25	1,5 - 2,2	2,5 - 3	
Airmix	20 - 25	0.9 - 1.4	0 - 2	80 - 120

**PRECAUTIONS**

Mix properly the product and accelerant at 5%. Afterwards add and mix with a 5% of catalyst.  
 In case of not using a mixer equipment, control pot life since the product can jell in the application equipment.  
 It is recommended to apply at temperature between 20 to 25°C and relative humidity of 45 to 75°C.  
 With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS. Paint residues must be removed according to current regulations.  
 Expiry date: 6 months

**ADDITIVES**

Action	ADD	Dosage %	grams per 20 L can
Anti-Silicone Additive	980066 Anti- Silicone Additive 066	5 maximum	1000 maximum

**THE FIGURES IN THIS DOCUMENT SHOULD BE UNDERSTOOD AS A GUIDANCE AND NOT AS A SALES SPECIFICATION .**

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