

640001

PO White Primer 0001 Elastic

White Elastic Polyester Primer

FEATURES

Properties:	Good extensibility	Not sagging	Good elasticity
Recommended use:	MDF		
Application method:	Spray gun	Airmix system	
Recommended Hardeners:	5% 680001 PO Accelerator	+ 5% 690012 PO Catalyst	
Recommended solvents:	540470 - 540471	540402; 500060	

AVAILABLE GLOSSES

TYPICAL DATA (25 °C)

Supply Viscosity, Din 6 (s)	90 - 130	VOC content (%w)	27,61
Mix Viscosity, DIN4 (s)	40 - 45 s	Solid content (%)	70 - 75
Density (Kg /L)	1.420 - 1.460		
Pot life	200 - 300 min		

GENERAL FEATURES

Preparation			
Dust -free drying of 120 g/m ²	60 min		
Touch-free drying of 120 g/m ²	120 min		
Stackable	After 24 h		
Application viscosity, DIN4 (s){	30 - 45 s		
Recommended Weight (g/m ²)	150 - 250		

SUBSTRATE PREPARATION

Apply over MDF. It is necessary to sand with 180-220 grit paper and make sure that the substrate is completely clean of dust and free of any contaminant (silicone, grease, remains of varnish..)

APPLICATION ADVICES

The type and quantity of solvent recommended are a guide, it depends on the application system and the environmental conditions. Generally thin with 540470 Solvent 470 Cleaning or 40471 Solvent 471 Cleaning.

	% Thinner	Nozzles	Air Pressure (bar)	Varnish Pressure (bar)
Spray gun	20 - 25	1,5 - 2,2	2,5 - 3	
Airmix	15 - 25	0.9 - 1.4	0 - 2	80 - 120

PRECAUTIONS

Mix properly the product and accelerant at 5%. Afterwards add and mix with a 5% of catalyst.
 In case of not using a mixer equipment, control pot life since the product can jell in the application equipment.
 It is recommended to apply at temperature between 20 to 25°C and relative humidity of 45 to 75°C.
 With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS. Paint residues must be removed according to current regulations.
 Expiry date: 6 months

ADDITIVES

Action	ADD	Dosage %	grams per 20 L can
Anti-Silicone Additive	980066 Anti- Silicone Additive 066	5 maximum	1000 maximum

THE FIGURES IN THIS DOCUMENT SHOULD BE UNDERSTOOD AS A GUIDANCE AND NOT AS A SALES SPECIFICATION .

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