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| 210103 | NC White Sealer 0103 |
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White Nitrocellulose Sealer

FEATURES

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|-----------------------|-------------------|---------------------------------|--------------------------|
| Properties | Quick drying | Easy sanding | High covering |
| Recommended use | General porpouses | Furniture and interior fittings | |
| Application method | Spray gun | Airmix | |
| Recommended Hardeners | | | |
| Diluyentes Recs. | 520201 | 510108 Fast | 500024; 520204 Retardant |

AVAILABLE GLOSSES

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TYPICAL DATA (25 °C)

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|-----------------------------|---------------|--|--|
| Supply Viscosity, DIN 6 (s) | 40 - 65 | | |
| Density (g/cm³) | 1,290 - 1,330 | | |
| Solid content (%) | 57 - 61 | | |
| VOC content (%weight): | 42,00 | | |

GENERAL FEATURES

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|-------------------------------------|----------|-------------------------------------|-------------|--|
| Drying 120 g/m² at 25°C | | Mixing Procedure by volume | | |
| Dust-free drying of 120 g/m² (min) | 10 - 15 | 210103 | 100% | |
| Touch-free drying of 120 g/m² (min) | 30 - 40 | 510108 | 10 - 20% | |
| Sanding/Recoating | 3 - 4 h | Overcoating | 16 - 24 h | |
| Stackable | 6 - 10 h | Interval between coats (no sanding) | 20 - 60 min | |
| Recommended Weight (g/m²) | 90 - 160 | Number of coats | 1 - 2 | |

SUBSTRATE PREPARATION

Sand with 180-220 sand paper before the application
Make sure that the surface is clean of dust or any other contaminant (grease, silicone, etc.)

APLICATION ADVICES

Sanding may be accelerated with hot air, flash-off 10 - 15 min, 30 - 40 min at 40 - 45 °C and 20 - 30 min cooling. The tipe and quantity of solvent recommended are a guide, it depend on the application system and the enviromental conditions. It is recommended to apply at temperature between 20 - 25 °C and relative humidity of 45 - 75%. At lower temperatures drying time increases; at highter temperaturesw we recommended thinning with retardant products.

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|------------|-----------|---------|---------------------|---------------------|
| Aplication | % Thinner | Nozzles | Aire Pressure (Bar) | Pump Pressure (Bar) |
| Spray Gun | 10 - 20 | 2 - 2,5 | 2,5 - 3 | |
| Airmix | 10 - 15 | 09 - 12 | 0 - 2 | 50 - 120 |
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PRECAUTIONS

Mix properly before using.
After long periods of storage, always check homogeneity and stir well before use to eliminate possible sediment.
Paint residues must be removed according to current regulations.
With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS.
Expiry date: 1 year (Stored between 5 - 35 °C)

ADDITIVES

| Action | ADD | Dosage % | Grams per 20 L can |
|------------------------|-------------------------------|----------|--------------------|
| Silicone contamination | 980066 Additive Anti-silicone | 5 Max | 1000 Max |
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THE FIGURES IN THIS DOCUMENT SHOULD BE UNDERSTOOD AS A GUIDANCE AND NOT AS A SALES SPECIFICATION.

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