

170427

AC Nacre Primer 427

Acrylic Metallic effect Primer

FEATURES

Properties:	Metallic effect	Quick drying	Good levelling.
Recommended use:	Indoor furniture	Metallizing	
Application method:	Spray Gun	Airmix gun	
Recommended Hardeners:	20:1 190070		
Recommended solvents:	510101	520204	540414 with intense heat or high humidity

AVAILABLE GLOSSES

TYPICAL DATA (25 °C)

Supply Viscosity, DIN 4 (s)	14 - 18	VOC content (%w)	81,01
Mix Viscosity, DIN4 (s)	13 - 17		
Density (kg/L)	0.860 - 0,950		
Pot life	8 h		

GENERAL FEATURES

Preparation			
Dust -free drying of 120 g/m ²	20 min		
Touch-free drying of 120 g/m ²	30 min		
Stackable	After 24 h		
Recoating	> 5 h	Maximum 24 h. Without sanding	
Recomended Weight (g/m ²)	60 - 120		

SUBSTRATE PREPARATION

Apply over Polyurethane, Polyester or UV Sealer. It is necessary to sand the surface with 320 - 500 grit paper and make sure that the substrate is completely clean of dust, dry and free of any contaminant (silicone, grease, remains of varnish..)

APPLICATION ADVICES

Colour must be protected with Topcoat. It is recommended to use acrylic topcoat to avoid changes in colour.
A range of metallic primers is available, they can be mix together or dye with appropriate stains. Consult with Technical Department.

Application	% Thinner	Nozzles	Air Pressure (bar)	Pump Pressure (bar)
Spray Gun	0 - 20	1.5 - 1.8	2.5 - 3	
Airmix	0 - 20	0.6 - 0,9	0.5 - 2	50 - 120

PRECAUTIONS

Mix properly before using.
We recommend to apply at 15 - 25 °C and 50 -75% relative humidity.
Paint residues must be removed according to current regulations.
With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS
Expiry date: 1 year

ADDITIVES

Action	ADD	Dosage %

THE FIGURES IN THIS DOCUMENT SHOULD BE UNDERSTOOD AS A GUIDANCE AND NOT AS A SALES SPECIFICATION .

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VALRESA. Polígono Industrial Reva
Avda.dels Gremis, s/n Sector 13
Riba-Roja de Turia Valencia E46394
ESPAÑA Tel. 96 1669560