

130009	AC Clear Topcoat 0009 HG
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Clear Acrylic Poliuretane Gloss Topcoat

FEATURES

Properties	Good transparency	Non yellowing	Excelent Chemical and physical resistance
Recommended use	Interior general use	Exterior use under specific conditi	Kitchen and bathroom furniture. Marble
Application method	Spray gun	Airmix gun	
Recommended Hardeners	2:1 190070	3:2 (66%) 190070 Higher hardnes	
Diluyentes Recs.	510102	510101	520204; 500029; 540414 (Retarder sovents)

AVAILABLE GLOSSES

130009	92 - 98% (60°)		

TYPICAL DATA (25 °C)

Supply Viscosity, Din 4 (s)	25 - 30	Density (kg/L)	0,950 - 0,980
Mix Viscosity, Din 4 (s)	16 - 18	Solid content (%)	47 - 50
Apply Viscosity, Din 4 (s)	15 - 17	Resistivity (Mohm cm)	
Pot life (after thinning) (h)	6	VOC content (% weight)	51,36

GENERAL FEATURES

Preparation		Drying 120 g/m ² at 25°C		
130009	100% by volume	Dust-free drying of 120 g/m ²	25 min	
190070	50% by volume	Touch-free drying of 120 g/m ²	60 min	
Recommended Solvent (510101 or 520204)	20 - 25%	Recoating	After 36h	
*Retardant solvent (540414)	5 - 10%	Recoating	After 24h	
		Recommended Weight (g/m ²)	120 - 150	

SUBSTRATE PREPARATION

Make sure that the surface is clean of dust or any other contaminant (gease, silicone, etc).
The sealer must be sanded whith 320 - 500 sand paper shortly before the topcoat application in order to get a perfect adherence

APLICACION ADVICES

*Retardant solvent is recomended for high temperatures to improve wetting and spray properties.
The type and quality of solvent recommended are a guide, it depends on the application system and the environmental conditions.
As a general guideline, topcoat must be thinned with 20% 510101 ó 520204. Add 5 - 10% retarder solvent 540414 if hight temperatures or moisture conditions to improve wetting ans spray properties.
It is recomended to apply al temperature between 20 to 25°C an relative humiditi of 45 to 75%

Aplication	% Thinner	Nozzles	Aire Pressure (Bar)	Pump Pressure (Bar)
Spray Gun	20 - 25	1,5 - 2	2,5 - 3	
Airmix	20 - 25	06 - 09	0 - 2	40 - 120
Paintbrus				

PRECAUTIONS

Regarding non yellowing proceesses, the acrylic topcoats must be applied over non yellowing sealer in order to get a whole non nyellowing process.
Paint residues must be removed according to current regulations.
With regard to the danger and toxicity of this product before using it, we advise you to read its MSDS
We recommend to keep the product at a temperature betwen 5 and 35°C, avoideng direct sun exposures of the containers.
Expiry date: 1 year (stored at 5-35°C)

ADDITIVES

Action	ADD	Dosage %	Grams per 20 L can
Anti.Silicone Additive	980066 Anti-Silicone Additive 066	3 - 5	600 - 1000

THE FIGURES IN THIS DOCUMENT SHOULD BE UNDERSTOOD AS A GUIDANCE AND NOT AS A SALES SPECIFICATION.

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